

#### COMMONWEALTH OF AUSTRALIA

# AUSTRALIAN DESIGN RULE 26 FOR VEHICLE ENGINE EMISSION CONTROL

As Endorsed by the Australian Transport Advisory Council

The intention of this Australian Design Rule is to define the limits of engine emissions of carbon monoxide from motor vehicles at engine idle in order to reduce air pollution.

The Australian Transport Advisory Council has recommended to Commonwealth, State and Territory Governments that all motor vehicles specified below shall comply with Australian Design Rule 26 - Vehicle Engine Emission Control.

	RULE	AMENDMENT	
VEHICLE CATEGORY	MANUFACTURED ON OR AFTER		
	. 26		
Passenger Cars Forward Control Passenger Vehicles up to 8 seats 9 seats Other Passenger Cars Passenger Car Derivatives Multi-Purpose Passenger Cars Omnibuses up to 3.5 tonnes GVM up to 12 seats over 12 seats up to 4.5 tonnes GVM	N/A N/A 1 Jan 1972 N/A N/A N/A		
over 4.5 tonnes GVM Motorcycles Mopeds Specially Constructed Vehicles Other Vehicles not listed above up to 4.5 tonnes GVM over 4.5 tonnes GVM	N/A N/A N/A N/A N/A		

N/A - Not Applicable
GROSS VEHICLE MASS - Abbreviated to 'GVM'

The Australian Transport Advisory Council has also recommended to Commonwealth, State and Territory Governments that motor vehicles which comply with the requirements of ADR 27A, 27B, or 27C - Vehicle Emission Control shall be deemed to comply with the requirements of ADR 26.

The Australian Transport Advisory Council has also recommended to Commonwealth, State and Territory Governments that motor vehicles manufactured after 1 July 1985 which comply with the requirements of ADR 37 shall be deemed to comply with the requirements of ADR 26.

The Australian Transport Advisory Council has also recomended to Commonwealth, State and Territory Governments that the option available in ADR 26 - Vehicle Engine Emission Control, for motor vehicles which use unleaded petrol exclusively, shall only apply to motor vehicles manufactured on or after 1 July 1985.

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### 26.3 REQUIREMENTS

- 25.3.1 Requirement for carbon monoxide emission test at idle speed.
- 26.3.1.1 This test shall be carried out on vehicles referred to in Clause 26.1. The carbon monoxide content by volume of the exhaust gases emitted with the engine idling must not exceed 4.5 percent.
- 26.3.1.2 Conformity with the last preceding requirement shall be checked by a test carried out by the procedure described in this Rule.

#### 26.3.2 Requirements for fuel label

Every unleaded petrol-engined vehicle (refer Definitions Clause 26.2.5) shall have the words "UNLEADED PETROL ONLY" or "UNLEADED FUEL ONLY" on a durable label or by other durable means permanently affixed to the area immediately adjacent to the petrol filler inlet(s), on the door to the filler inlet compartment, or within 150 mm of the door to the filler inlet compartment, or on or within 150 mm of the filler inlet cap, readily visible to any person intending to refuel the vehicle. The lettering shall be legible and in capital letters no smaller than 6.0 mm high.

Alternative wording or location may be used, if approved.

# 26.3.3 Requirements for petrol filler inlet (Refer Appendix I)

The following requirements shall apply to every unleaded petrol-engined vehicle:

(a) Unleaded petrol-engined vehicles (refer Definitions Clause 26.2.6) shall be equipped with a petrol tank filler inlet assembly which prevents the insertion of a nozzle having a spout with an external diameter of 23.6 mm or greater (leaded petrol nozzle) and allows the insertion of a nozzle having a spout with an external diameter of 21.34 mm or less (unleaded petrol nozzle).

For details of nozzles, refer Appendix I.

(b) The design and construction of the filler inlet assembly shall be such that it is not possible for it to be readily altered to allow the insertion of a leaded petrol nozzle having a spout with an external diameter of 23.6 mm or greater, without causing such damage as would require its replacement or major repair to enable it to be restored to the design condition.

\* Amended July 1983

- (c) The filler inlet assembly shall be designed to pass not more than 700 ml of petrol into the tank when the introduction of petrol into such filler inlet assembly is attempted from a leaded petrol nozzle complying with the characteristics specified in Appendix I.
- A test shall be conducted to establish compliance with Clause 26.3.3(c) using a test fixture which positions the filler inlet assembly in the same position as it is installed in the vehicle. For the purpose of this test, \* an attempted introduction shall be conducted by inserting a leaded petrol nozzle such that its automatic shutoff vacuum port is at various depths within the filler inlet, except those locations which cause spillage (not including splash back) outside the filler inlet assembly shall not be used. The nozzle may have any orientation within the filler inlet assembly which may reasonably be expected to be encountered in use. The nozzle valve shall be fully and rapidly opened to a 30 + 4 litres/minute flow setting.

#### 26.4 TEST PROCEDURE

- 25.4.1 Starting in an ambient temperature of 20°C to 30°C, the vehicle shall be started from cold and warmed by idling at 2 to 2.5 times the specified idle speed for not less than 15 minutes and not more than 30 minutes. The bonnet shall be raised for the duration of the test.
- After returning the engine speed to specified idle speed the proportion of carbon monoxide shall be measured by an analyser collecting from a sampling probe placed in the exhaust pipe.

  This measurement shall be made between one and two minutes of returning the engine to the specified idle speed.
- During the test, for manual transmission cars, the gear lever shall be placed in the neutral position and the clutch engaged; for automatic transmission cars the gear level shall be placed in the neutral or drive position as required by the manufacturer's idle setting procedure.

#### 26.5 TEST EQUIPMENT

- 26.5.1 Analytical equipment shall be of the non-dispersive type with absorption in the infra-red.
- 26.5.2 If the vehicle being tested is equipped with an exhaust pipe comprising several branches the branches shall be connected as near as possible to the vehicle and the probe inserted in the single outlet.

### 26.5.3 Accuracy of instruments

Temperatures considered in previous Clauses shall be measured within  $\pm 2^{\circ}\text{C}$ .

- The analyser shall have a measuring range compatible with the accuracy required to measure the content of carbon monoxide to within ± 5 percent disregarding the accuracy of the standard (calibration) gases. The overall response time of the analysing circuit shall be less than one minute.
- 26.5.5 The content of the standard gases shall not differ by more than + 2 percent from the reference value of each gas. The diluent shall be nitrogen.

## 26.6 TEST VEHICLE

- 26.6.1 The Test Vehicle shall have had at least 2 000 miles run in before test.
- 26.6.1.1 Fuel used for accumulating distance shall be:
  - (a) for unleaded petrol-engined vehicles (refer Definitions Clause 25.2.6) either unleaded test fuel whose specifications are given in paragraph 26.7.3 or unleaded petrol (refer Definitions Clause 26.2.5) representative of commercial unleaded petrol;
  - (b) for other vehicles (refer Definitions Clause 26.2.7) either leaded reference fuel whose specifications are given in Clause 26.7.2 or leaded petrol (refer Definitions Clause 26.2.8) representative of commercial leaded petrol.
- 26.6.2 The settings of the engine and of the vehicle's controls shall be those prescribed by the manufacturer.

25.7	TEST FUELS
25.7.1.1	For unleaded petrol-engined vehicles (refer Definitions Clause 26.2.6) unless otherwise approved the fuel shall be the unleaded test fuel whose specifications are given in Clause 26.7.3.
26.7.1.2	For other vehicles (refer Definitions Clause 25.2.7) unless * otherwise approved the fuel shall be the leaded reference fuel whose specifications are given in Clause 26.7.2.
25.7.1.3	If the engine is lubricated by mixture the oil added to the fuel shall comply as to grade and quantity with the vehicle manufacturer's recommendations.

Specifications of Leaded Reference Fuel

25.7.2

Property	<u>Limits and Units</u>	ASTM Test Method
Octane Number, Research Specific gravity 15/4°C	99 <u>+</u> 1 0.742 <u>+</u> 0.007	D 908 -67 D 1298 -67
Distillation Range (°C)		D 86 -67
Initial boiling point 10 percent vol. 50 percent vol. 90 percent vol. Final boiling point - residue (percent vol.) - loss (percent vol.)	max. 2	
Hydrocarbon analysis		D 1319 -66T
<ul><li>olefins</li><li>aromatics</li><li>saturates</li></ul>	18 + 4 percent by volu 35 + 5 percent by volu balance	ime ime
Oxidation stability Existent gum Antioxidant	min. 480 minutes max. 4mg/100ml. min. 50 ppm	0 525 -55 0 381 -64
Sulphur content  Lead content  Nature of scavenger Nature of lead alkyl Other additives	0.03 ± 0.015 percent by weight (0.57 ± 0.03 gram/lity (2.587 ± 0.136 gram/l. Motor mix Not specified Nil	D 1256 -64 Te) D 526 -66 G.)
Reid Vapour Pressure	0.5 <u>+</u> 0.04 bars 8.32 <u>+</u> 0.59 psi	D 323 -58

# 25.7.3 Unleaded Test Fuel Specifications (unless otherwise approved)

Property	ASTM Test Method	Specification
Octane Number, Research Octane Number, Motor Lead (organic), gram/litre Sulphur, percent by weight Phosphorus, gram/litre	D2699 D2700 D3237 D1266 or D2785 D3231	91 min, 93 max 82 min 0.013 max 0.10 max 0.0013 max
Distillation Range (°C)	D86	
Initial Boiling Point 10 percent Point 50 percent Point 90 percent Point End Point		. 49-57 . 93-110 . 149-163
Hydrocarbon Composition	D1319	
Olefins, percent by volume Aromatics, percent by volume Saturates		10 max 35 max remainder
Reid Vapour Pressure (kPa)	D323 or D2551	55.0 - 63.4 (8.0 - 9.2 psi)

In ASTM Test Methods in Clauses 26.7.2 and 26.7.3 the figure after a test method denotes the year when the Standard was adopted or revised. Should any of the so-designated Standards be amended, the Standards adopted in the years quoted will remain applicable until the Rule is amended.

25.8.3.5	Venturi size
25.8.3.6	Throttle bore size
25.8.3.7	By Injector
25.8.3.8	Pump
26.8.3.9	Make
25.8.3.10	Type
25.8.4	Ignition
25.8.4.1	Distributor(s)
25.8.4.2	Make
25.8.4.3	Туре
26.8.4.4	Ignition timing at idle
25.8.5	Catalytic converter characteristics
25.8.5	Thermal reactor characteristics

#### APPENDIX I

#### PETROL NOZZLE CHARACTERISTICS

(This Appendix is to be read in conjunction with Clause 26.3.3 - Requirements for petrol filler inlet)

Filler pipes and openings of motor vehicle fuel tanks may be as described in Society of Automotive Engineers, Incorporated "Recommended Practice" J1140, entitled "Filler Pipes and Openings of Fuel Tanks", to accommodate petrol dispenser nozzle spouts as described in Society of Automotive Engineers, Incorporated "Recommended Practice" J285a entitled "Gasoline Dispenser Nozzle Spouts".

Leaded Petrol Nozzle - a nozzle used for demonstrating compliance with Clause 26.3.3 having a spout with an external diameter of 23.6 mm or more.

This leaded petrol nozzle shall have an automatic shut off vacuum port, the centre of which shall be located within 22.1 mm of the tip of the terminal end.

This leaded petrol nozzle shall pass less than 120 ml of petrol when fully and rapidly activated with the automatic shutoff vacuum port plugged.

# <u>Unleaded Petrol Nozzle</u> - a nozzle having:

- (i) a spout with an external diameter of 21.34 mm or less
- (ii) the terminal end of the spout shall have a straight section of at least 63 mm in length
- (iii) any retaining spring fitted to the nozzle shall terminate 76 mm from the terminal end.

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